

# 50200170008 | 13 roll forged HSS metal drill bits, Ø 1.5 to 6.5 mm by 1/2

Set of roll forged drill bits, less than 6.5 mm, for the occasional drilling of soft metals



- Especially for soft steels and plastics
- **■** Economical drill bit
- Conventional point
- Cylindrical shank
- 30° type N flute
- High-speed steel
- 118° tip

Ø 1.5 - 2 - 2.5 - 3 - 3.3 - 3.5 - 4 - 4.2 - 4.5 - 5 - 5.5 - 6 - 6.5 mm Plastic Case

#### Machine









**Application** 

O3-PLASTICS

### **Features**



















## Properties and benefits

- → Conventional grinding: with a standard point sharpening Simple and robust, for versatile use. Enables good hole precision and wear resistance.
- → Cylindrical shank: the diameter of the shank is equal to the diameter of the tip. 
   Enables versatile use on portable electrical tools and CNC machine tools.
- → 30° type N flute: normal flute profile with a 30° helix angle. Suitable for general use. Provides good rigidity to the tool, as well as excellent drilling precision.
- + High-speed steel: HSS substrate 
   For general use in steels and cast irons up to 950 N/mm²
- + 118° tip: 118° tip angle for the sharpening of the drill bit. 

  Suitable for general use in materials with long shavings. Enables the rapid attach of the material and simple centring.

### Données de gestion :

PCB: 1 / Kilogram.: 0,143 / Dimensions: 0160x0095x0017 mm / EAN: 3221910018047