

11453170006 | 18 fully ground TiN coated HSS metal drill bits, split point - Tri-flat shank Ø 2 to 10 mm

High-performance drill bit for the intensive drilling of strong metals and stainless steels, superior lifespan thanks to its TITANIUM coating. Precise and rapid drilling.



- **Superior long life**
- Rapid drilling
- Precise drilling
- Anti-rotation attachment



- Tri-flat shank
- High-speed steel
- 135° tip
- TiN coating

Ø 2 - 2.5 - 3 - 3.3 - 3.5 - 4 - 4.2 - 4.5 - 5 - 5.5 - 6 - 6.5 - 6.8 - 7 - 7.5 - 8 - 8.5 - 9 - 9.5 - 10 mm - RANGER Case







Machine







K2- Gray Cast iron





austenitic stainless



Unrealized steels



Features

























Properties and benefits

- + Split-point grinding:reduction of the drill tip.

 Enables the simple self-centring of the drill bit on the smoothest of surfaces. Significantly reduces the requried axial load.
- + Tri-flat shank: cylindrical shank with 3x 120° flats, for 3-piece drill chucks.

 Enables maximum torque transmission Prevents the rotation of the bit in the chuck. Specially adapted for through-holes.
- → High-speed steel: HSS substrate → For general use in steels and cast irons up to 950 N/mm²
- 135° tip: 135° tip angle for the sharpening of the drill bit. Suitable for strong and difficult materials. Enables a shorter and stronger cutting edge, thus prolonging the service life.
- + TiN coating: TiN base, thickness 2/4µm, hardness 2300HV, coefficient of friction 0.4, heat resistance 600°C. Protects against abrasion, oxidisation, adhesion.

 Thermal shield. Allows you to increase service life, cutting speed, and progress. Reduces the axial load. General use.

Données de gestion :

PCB: 1 / Kilogram.: 0,580 / Dimensions: 0205x0135x0050 mm / EAN: 3221912205209