



- Gradual work
- Burr-free chamfers
- Excellent surface finish
- Minimum vibrations
- Reduction of chip sticking

- 90° milling angle
- Tri-flat shank
- 5% cobalt HSS



Application



K- Ferrous
Cast iron
with Short
Chips

M-
Stainless
steels

N- Non-
ferrous
alloys

O-
Composites

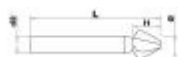
P- Ferrous
Long Chip
Steels

Features



Properties and benefits

- + 90° milling angle : For 90° chamfering operation. ➡ For making 90° chamfering to down screw and/or rivet heads.
- + Tri-flat shank: cylindrical shank with 3x 120° flats, for 3-piece drill chucks. ➡ Enables maximum torque transmission Prevents the rotation of the bit in the chuck. Specially adapted for through-holes.
- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➡ For general use in metals up to 1200 N/mm².



Item number M3	EAN (13 digits) M3	Cutter diameter	Handle diameter or CM	Drill diameter d3	Total length	Trimmed length	Quantity No. pieces per sales unit	PCB By How Much M3
10366420630	3221912343307	6,3	5	1,5	45		1	1
10366420830	3221912343321	8,3	6	2	50		1	1
10366421040	3221912343338	10,4	6	2,5	50		1	1
10366421240	3221912343345	12,4	8	2,7	56		1	1
10366421650	3221912343352	16,5	10	3,2	60		1	1
10366422050	3221912343369	20,50	10	3,5	63		1	1
10366422500	3221912343376	25	10	3,8	67		1	1
10366423100	3221912343383	31	12	4,2	71		1	1