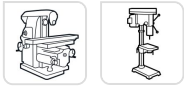




■ Especially for high-strength steels, stainless steels and cast irons

- GUN entry
- 5% cobalt HSS

Machine



Application



Features



Properties and benefits

- + Gun entry: entry geometry consisting of facets shaped to guide debris towards the front. Improves threading efficiency and precision. ➡ Enables the clearance of debris towards the front, for the simple and precise tapping of through-holes.
- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➡ For general use in metals up to 1200 N/mm².



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
162352100120130	3221912339805	UNC 1/2"	13	DIN 376	10,50	110	25	4-5	1	1		
162352100120200	3221912339812	UNF 1/2"	20	DIN 376	11,50	110	25	4-5	1	1		
162352100140200	3221912339829	UNC 1/4"	20	DIN 376	5,10	80	16	4-5	1	1		
162352100140280	3221912355478	UNF 1/4"	28	DIN 376	5,50	80	16	4-5	1	1		
162352100340100	3221912339836	UNC 3/4"	10	DIN 376	16,50	125	32	4-5	1	1		
162352100340160	3221912339843	UNF 3/4"	16	DIN 376	17,50	125	32	4-5	1	1		
162352100380160	3221912339850	UNC 3/8"	16	DIN 376	7,90	90	18	4-5	1	1		
162352100380240	3221912339867	UNF 3/8"	24	DIN 376	8,50	100	18	4-5	1	1		
162352100516180	3221912339874	UNC 5/16"	18	DIN 376	6,50	90	18	4-5	1	1		
162352100580110	3221912339881	UNC 5/8"	11	DIN 376	13,50	110	28	4-5	1	1		
162352100580180	3221912339898	UNF 5/8"	18	DIN 376	14,50	110	25	4-5	1	1		
162352100716140	3221912339904	UNC 7/16"	14	DIN 376	9,25	100	22	4-5	1	1		
162352100716200	3221912339911	UNF 7/16"	20	DIN 376	9,90	100	22	4-5	1	1		
162352100780090	3221912339928	UNC 7/8"	9	DIN 376	19,25	140	32	4-5	1	1		
162352100780140	3221912339935	UNF 7/8"	14	DIN 376	20,50	125	32	4-5	1	1		
162352100916120	3221912339942	UNC 9/16"	12	DIN 376	12,00	110	25	4-5	1	1		
162352100916180	3221912339959	UNF 9/16"	18	DIN 376	12,90	110	25	4-5	1	1		
162352110000080	3221912339966	UNC 1"	8	DIN 376	22,00	160	36	4-5	1	1		
162352110000120	3221912339973	UNF 1"	12	DIN 376	23,25	140	32	4-5	1	1		