

960HT21 | Flashcut machine tap HSSE-PM -HC coated -M -TIVOLY STANDARD -Shape B (GUN)

High performance tap (sintered steel) for steels and refractory alloys. Particularly suitable for through tapping thanks to its Gun entry.



- Especially for refractory alloys
- Made in Spain
- GUN entry
- HC coating

Machine



Application

N 3.2	N 3.4	P 2.4	S 1
N3-2- Copper- brass alloy with pb ≤ 1%	N3-4- Copper- Bronze Alloy	P2-4- Weakly alloyed deciotage steels	S1- Iron- based alloy

Features



Properties and benefits

- + Gun entry: entry geometry consisting of facets shaped to guide debris towards the front. Improves threading efficiency and precision. ➡ Enables the clearance of debris towards the front, for the simple and precise tapping of through-holes.
- + HC coating : Hardness 3300HV, coefficient of friction 0,25, resistance to heat (900°C). ➡ Very high hardness. Increased tool life.

