



■ Threading of standard Steels

■ Spiral flute
■ 5% cobalt HSS

Machine



Application



P1-
Unrealized
steels

P2-
Weakly
allied
steels

Features



Properties and benefits

- + Spiral flute : A flute shape that allows chips to be evacuated through the entrance to the hole. ➡ Allows better heat resistance due to better chip evacuation. For blind holes.
- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➡ For general use in metals up to 1200 N/mm².

