

Tap for steel, stainless steel and aluminium. Particularly suitable for through tapping thanks to its Gun entry.



■ **Threading of standard Steels**

- GUN entry
- 5% cobalt HSS

#### Machine



#### Application



P1-  
Unrealized  
steels



P2-  
Weakly  
allied  
steels

#### Features



#### Properties and benefits

- + Gun entry: entry geometry consisting of facets shaped to guide debris towards the front. Improves threading efficiency and precision. ➡ Enables the clearance of debris towards the front, for the simple and precise tapping of through-holes.
- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➡ For general use in metals up to 1200 N/mm².

