

9602221 | Machine tap HSS-E5 (cobalt 5%) -M -DIN 371 -B Shape (GUN) -6G

Tap for steel, stainless steel and aluminium. Particularly suitable for through tapping thanks to its Gun entry.





- Threading of standard Steels
- Made in Spain
- GUN entry
- 5% cobalt HSS

Machine





Application













N1-4-1-Aluminum-based alloy-4000 series: Silicon

N1-4- P1-based Unreal alloy steels Aluminum-4000 Series: With Silicon P1-Unrealized

P2-Weakly allied steels

P3- strong alloy steels

Features



















Properties and benefits

- + Gun entry: entry geometry consisting of facets shaped to guide debris towards the front. Improves threading efficiency and precision. 🔾 Enables the clearance of debris towards the front, for the simple and precise tapping of through-holes.
- 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) 🏖 For general use in metals up to 1200 N/mm².

