



- **Precise thread tapping**
- **Threading of standard Steels**
- **Made in Spain**
- **Spiral flute**
- **5% cobalt HSS**

Machine



Application

| N 1.4.1 | N 1.4 | P 1 | P 2 | P 3 | P 5 |
|---|--|-----------------------------|-----------------------------------|----------------------------|-------------------------------------|
| N1-4-1- Aluminum- based alloy-4000 series: Silicon | N1-4- based alloy Aluminum-4000 Series: With Silicon | P1- Unrealized steels | P2- Weakly allied steels | P3- strong alloy steels | P5- Ferritic stainless steels |

Features



Properties and benefits

- + Spiral flute : A flute shape that allows chips to be evacuated through the entrance to the hole. ➡ Allows better heat resistance due to better chip evacuation. For blind holes.
- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➡ For general use in metals up to 1200 N/mm².

