

9600561 | Standard "INSERT" machine tap HSS-E5 (cobalt 5%) -M EG -B Shape (GUN)

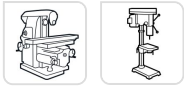
Insert tap for steel, stainless steel and aluminium. Particularly suitable for through tapping due to its Gun entry. Profile: M EG.



■ Threading of standard Steels

- GUN entry
- 5% cobalt HSS

Machine



Application



P1- Unrealized steels
P2- Weakly allied steels

Features



Properties and benefits

- + Gun entry: entry geometry consisting of facets shaped to guide debris towards the front. Improves threading efficiency and precision. ➡ Enables the clearance of debris towards the front, for the simple and precise tapping of through-holes.
- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➡ For general use in metals up to 1200 N/mm².

