

## 9600451 | Standard machine tap HSS-E5 (cobalt 5%) -M -DIN 371/376 -C Shape -Tol.+0,1

Overrated (+0.1) tapping of steels, stainless alloys and aluminium. Particularly suitable for through tapping thanks to its Gun entry.





- Threading of standard Steels
- Made in Spain
- Spiral flute
- 5% cobalt HSS

## Machine





## Application













N1-4-1-Aluminum-based alloy-4000 series: Silicon

N1-4- P1-based Unreal alloy steels Aluminum-4000 Series: With Silicon

P1-Unrealized

P2-Weakly allied steels

P3- strong alloy steels

**Features** 



















## **Properties and benefits**

- Spiral flute: A flute shape that allows chips to be evacuated through the entrance to the hole. Allows better heat resistance due to better chip evacuation. For blind holes.
- 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) 🤤 For general use in metals up to 1200 N/mm<sup>2</sup>.

