

9600421 | Machine tap HSS-E5 (cobalt 5%) -M -DIN 371/376 -B Shape (GUN) -Tol.+0,1

Overrated (+0.1) tapping of steels, stainless alloys and aluminium. Particularly suitable for through tapping thanks to its Gun entry.



- Threading of standard Steels
- Made in Spain
- GUN entry
- 5% cobalt HSS

Machine



Application

N 1.4.1	N 1.4	P 1	P 2	P 3	P 5
N1-4-1- Aluminum- based alloy-4000 series: Silicon	N1-4- based alloy Aluminum-4000 Series: With Silicon	P1- Unrealized steels	P2- Weakly allied steels	P3- strong alloy steels	P5- Ferritic stainless steels

Features



Properties and benefits

- + Gun entry: entry geometry consisting of facets shaped to guide debris towards the front. Improves threading efficiency and precision. ➡ Enables the clearance of debris towards the front, for the simple and precise tapping of through-holes.
- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➡ For general use in metals up to 1200 N/mm².

