

962IT21 | Flashcut machine tap HSSE-PM -TiCN-MP coated -UNC UNF -DIN 371/376 -B Shape (GUN) -2B -Rear conicity

High performance (sintered steel) tap for steels, stainless steels and refractory alloys. TiCN-MP coating increases tool life and reduces friction. Profile: UNC UNF

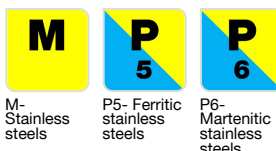


- Especially for stainless steels
- Made in Spain
- GUN entry
- TiCNMP coating

Machine



Application



Features



Properties and benefits

- + Gun entry: entry geometry consisting of facets shaped to guide debris towards the front. Improves threading efficiency and precision. ➡ Enables the clearance of debris towards the front, for the simple and precise tapping of through-holes.
- + TiCNMP coating : Hardness 3200HV, coefficient of friction 0,20, resistance to heat (400°C). ➡ Low friction coefficient. Excellent chip evacuation. Increased tool life.



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
962IT2100140200	8420609615146	UNC	1/4"	20	DIN 371	5,10	80	16	4-4.5	5,50	1	1
962IT2100140280	8420609615153	UNF	1/4"	28	DIN 371	5,50	80	16	4-4.5	4,90	1	1
962IT2100380160	8420609615184	UNC	3/8"	16	DIN 371	7,90	90	18	4-4.5	7,00	1	1
962IT2100380240	8420609615191	UNF	3/8"	24	DIN 371	8,50	100	18	4-4.5	5,50	1	1
962IT2100120130	8420609615122	UNC	1/2"	13	DIN 376	10,50	110	25	4-4.5	6,20	1	1
962IT2100120200	8420609615139	UNF	1/2"	20	DIN 376	11,50	110	25	4-4.5	7,00	1	1
962IT2100340100	8420609615160	UNC	3/4"	10	DIN 376	16,50	125	32	4-4.5	11,00	1	1
962IT2100340160	8420609615177	UNF	3/4"	16	DIN 376	17,50	125	32	4-4.5	11,00	1	1
962IT2110000080	8420609615207	UNC	1"	8	DIN 376	22,00	160	36	4-4.5	16,00	1	1