

Metal tapping with short chips.



■ Especially for high-strength steels, stainless steels and cast irons

■ High-speed steel

Machine



Application

N 1.4	N 2	P 1	P 2	P 3
N1-4-based alloy Aluminum-4000 Series: With Silicon	N2- Magnesium alloy	P1- Unrealized steels	P2- Weakly allied steels	P3- strong alloy steels

Features



Properties and benefits

+ High-speed steel: HSS substrate ➡ For general use in steels and cast irons up to 950 N/mm²



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
966310100180280	8420609351945	BSPT Rc 1/8"	28	TivolyNorm	70	15	2-3	6,20	1	1		
966310100140190	8420609351938	BSPT Rc 1/4"	19	TivolyNorm	70	21	2-3	9,00	1	1		
966310100380190	8420609351969	BSPT Rc 3/8"	19	TivolyNorm	75	21	2-3	11,00	1	1		
966310100120140	8420609351921	BSPT Rc 1/2"	14	TivolyNorm	80	27	2-3	14,50	1	1		
966310100340140	8420609351952	BSPT Rc 3/4"	14	TivolyNorm	90	27	2-3	18,00	1	1		
966310110000110	8420609351990	BSPT Rc 1"	11	TivolyNorm	110	39	2-3	20,00	1	1		