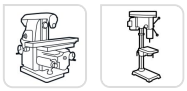
9633031 | Standard machine tap HSS-E5 (cobalt 5%) -BSP G -DIN 5156 -C Shape -6H

Tapping of steels.

- **Especially for high-strength steels, stainless steels and cast irons**
- Spiral flute
- 5% cobalt HSS

Machine



Application

P1- Unrealized steels

P2- Weakly allied steels

P3- strong alloy steels

Features

Properties and benefits

- Spiral flute : A flute shape that allows chips to be evacuated through the entrance to the hole. Allows better heat resistance due to better chip evacuation. For blind holes.
- 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) For general use in metals up to 1200 N/mm².

Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	l	l4	l5	QTY	PCB
963303100180280	8420609349041	BSPG	1/8"	28	DIN 5156	8,80	90	18	2-3	5,50	1	1
963303100140190	8420609349034	BSPG	1/4"	19	DIN 5156	11,80	100	22	2-3	9,00	1	1
963303100380190	8420609349065	BSPG	3/8"	19	DIN 5156	15,30	100	25	2-3	9,00	1	1
963303100120140	8420609349027	BSPG	1/2"	14	DIN 5156	19,00	125	25	2-3	12,00	1	1
963303100340140	8420609349058	BSPG	3/4"	14	DIN 5156	24,50	140	28	2-3	16,00	1	1
963303110000110	8420609349096	BSPG	1"	11	DIN 5156	30,80	160	36	2-3	20,00	1	1
963303100580140		BSPG	5/8"	14	DIN 5156	21,00	125	25	2>3	14,50	1	1