

Tap for steel, stainless steel, aluminium alloys. Profile: BSP G.



■ Especially for high-strength steels, stainless steels and cast irons

■ Spiral flute

■ 5% cobalt HSS

Machine



Application



P1-
Unrealized
steels

P2-
Weakly
allied
steels

Features

**BSP
G**

**FORM
C**



**HSS
E5**

**BRIGHT
UNCOATED**

**DIN
5156**



Properties and benefits

- + Spiral flute : A flute shape that allows chips to be evacuated through the entrance to the hole. ➡ Allows better heat resistance due to better chip evacuation. For blind holes.
- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➡ For general use in metals up to 1200 N/mm².



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
963305100180280	8420609349201	BSPG	1/8"	28	DIN 5156	8,80	90	18	2-3	5,50	1	1
963305100140190	8420609349195	BSPG	1/4"	19	DIN 5156	11,80	100	22	2-3	9,00	1	1
963305100380190	8420609349225	BSPG	3/8"	19	DIN 5156	15,30	100	25	2-3	9,00	1	1
963305100120140	8420609349188	BSPG	1/2"	14	DIN 5156	19,00	125	25	2-3	12,00	1	1
963305100340140	8420609349218	BSPG	3/4"	14	DIN 5156	24,50	125	25	2-3	16,00	1	1
963305110000110	8420609349256	BSPG	1"	14	DIN 5156	30,80	140	28	2-3	20,00	1	1
963305110140110	8420609349270	BSPG	1 1/4"	11	DIN 5156	39,50	160	36	2-3	24,00	1	1
963305110120110	8420609349263	BSPG	1 1/2"	11	DIN 5156	45,50	190	32	2-3	29,00	1	1
963305110180110		BSPG	1 1/8"	11	DIN 5156	35,50	170	36	2>3	22,00	1	1
963305110340110	3221912361493	BSPG	1 3/4"	11	DIN 5156	51,40	190	40	2>3	32,00	1	1
963305110380110		BSPG	1 3/8"	11	DIN 5156	42,00	180	40	2>3	29,00	1	1
963305100780140		BSPG	7/8"	14	DIN 5156	28,25	150	22	2>3	18,00	1	1