

Metal tapping with short chips.



■ Especially for high-strength steels, stainless steels and cast irons

■ 5% cobalt HSS

Machine



Application



P1-
Unrealized
steels

P2-
Weakly
allied
steels

Features

**BSP
G**

**FORM
C**



**HSS
E5**

**BRIGHT
UNCOATED**

**DIN
5156**



Properties and benefits

- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➡ For general use in metals up to 1200 N/mm².



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
963301100180280	8420609348709	BSPG	1/8"	28	DIN 5156	8,80	90	18	2-3	5,50	1	1
963301100140190	8420609348693	BSPG	1/4"	19	DIN 5156	11,80	100	22	2-3	9,00	1	1
963301100380190	8420609348723	BSPG	3/8"	19	DIN 5156	15,30	100	25	2-3	9,00	1	1
963301100120140	8420609348686	BSPG	1/2"	14	DIN 5156	19,00	125	25	2-3	12,00	1	1
963301100340140	8420609348716	BSPG	3/4"	14	DIN 5156	24,50	140	28	2-3	16,00	1	1
963301110000110	8420609348754	BSPG	1"	11	DIN 5156	30,80	160	36	2-3	20,00	1	1
963301110140110	8420609348778	BSPG	1 1/4"	11	DIN 5156	39,50	170	40	2-3	24,00	1	1
963301100580140		BSPG	5/8"	14	DIN 5156	21,00	125	25	2>3	15,00	1	1
963301110180110		BSPG	1"-1/8"	11	DIN 5156	35,50	170	36	2>3	22,00	1	1
963301110580110		BSPG	1"-5/8"	11	DIN 5156	49,60	190	40	2>3	32,00	1	1
963301100780140		BSPG	7/8"	14	DIN 5156	28,25	150	28	2>3	18,00	1	1
963301120000110		BSPG	2"	11	DIN 5156	57,20	220	40	2>3	35,00	1	1