

Tap for steel. Passing tail. Profile: BSW.



■ Especially for high-strength steels, stainless steels and cast irons

- Spiral flute
- 5% cobalt HSS

Machine



Application

N 1.4	N 2	P 1	P 2	P 3
N1-4-based alloy Aluminum-4000 Series: With Silicon	N2- Magnesium alloy	P1- Unrealized steels	P2- Weakly allied steels	P3- strong alloy steels

Features



Properties and benefits

- + Spiral flute : A flute shape that allows chips to be evacuated through the entrance to the hole. ➡ Allows better heat resistance due to better chip evacuation. For blind holes.
- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➡ For general use in metals up to 1200 N/mm².



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
961305100120120	8420609338366	BSW	1/2"	12	DIN 376	10,50	110	16	2-3	7,00	1	1
961305100580110	8420609338441	BSW	5/8"	11	DIN 376	13,50	110	20	2-3	9,00	1	1
961305100340100	8420609338403	BSW	3/4"	10	DIN 376	16,50	125	25	2-3	11,00	1	1
961305110000080	8420609338519	BSW	1"	8	DIN 376	22,00	160	30	2-3	16,00	1	1
961305100140200	3221912361479	BSW	W1/4	20	DIN 376	5,10	80	12	2>3	3,40	1	1
961305100380160		BSW	W3/8	16	DIN 376	7,90	90	14	2>3	5,50	1	1
961305100780090		BSW	W7/8	9	DIN 376	19,25	140	28	2>3	14,50	1	1