

Tap for steel. Passing tail.



■ Threading of standard Steels

■ Spiral flute

■ 5% cobalt HSS

Machine



Application



P1-
Unrealized
steels

P2-
Weakly
allied
steels

Features



6H

FORM
C



BRIGHT
UNCOATED



Properties and benefits

- + Spiral flute : A flute shape that allows chips to be evacuated through the entrance to the hole. ➡ Allows better heat resistance due to better chip evacuation. For blind holes.
- + 5% cobalt high-speed steel: HSS substrate enriched with 5% cobalt. Improved heat retention (strength, cutting sharpness) ➡ For general use in metals up to 1200 N/mm².



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
160355101200175	3221912006097	M	12	1,75	DIN 376	10,25	110	16	2-2.5	7,00	1	1
160355101200150	3221912006080	MF	12	1,5	DIN 374	10,50	100	14	2-2.5	7,00	1	1
160355101400200	3221912006110	M	14	2	DIN 376	12,00	110	18	2-2.5	9,00	1	1
160355101400150	3221912006103	MF	14	1.5	DIN 374	12,50	100	18	2-2.5	9,00	1	1
160355101600200	3221912006127	M	16	2	DIN 376	14,00	110	18	2-2.5	9,00	1	1
160355101800250	3221912006134	M	18	2,5	DIN 376	15,50	125	25	2-2.5	11,00	1	1
160355102000250	3221912006141	M	20	2,5	DIN 376	17,50	140	25	2-2.5	12,00	1	1
160355102400300	3221912006158	M	24	3	DIN 376	21,00	160	30	2-2.5	14,50	1	1
160355102700300	3221912006165	M	27	3	DIN 376	24,00	160	30	2-2.5	16,00	1	1
160355103000350	3221912006172	M	30	3,5	DIN 376	26,50	180	35	2-2.5	18,00	1	1
160355103300350	3221912006189	M	33	3,5	DIN 376	26,50	180	40	2-2.5	20,00	1	1
160355100250045	3221912361233	M	2.5	0.45	DIN 376	2,05	56	5	2-2.5	2,10	1	1
160355100300050	3221912312471	M	3	0.5	DIN 371	2,50	56	5	2-2.5	2,10	1	1
160355100350060	3221912361240	M	3.5	0.6	DIN 371	2,90	56	6	2-2.5	2,10	1	1
160355100400070	3221912233899	M	4	0.7	DIN 371	3,30	63	7	2-2.5	3,30	1	1
160355100500080	3221912012746	M	5	0.8	DIN 371	4,20	70	9	2-2.5	2,70	1	1
160355100600075	3221912361257	MF	6	0.75	DIN 374	5,25	80	12	2-2.5	4,90	1	1
160355100600100	3221912044198	M	6	1	DIN 371	5,00	80	10	2-2.5	3,40	1	1
160355100700100	3221912361264	M	7	1	DIN 371	6,00	80	10	2-2.5	4,30	1	1
160355100800100	3221912019745	MF	8	1	DIN 374	7,00	90	12	2-2.5	4,90	1	1
160355100800125	3221912012753	M	8	1.25	DIN 371	6,75	90	12	2-2.5	4,90	1	1
160355101000075	3221912361271	MF	10	0.75	DIN 374	9,25	90	12	2-2.5	5,50	1	1
160355101000100	3221912029058	MF	10	1	DIN 374	9,00	90	12	2-2.5	5,50	1	1

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160355101000125	3221912029065	MF	10	1.25	DIN 374	8,75	100	14	2-2.5	5,50	1	1
160355101000150	3221912013224	M	10	1.5	DIN 376	8,50	100	14	2-2.5	5,50	1	1
160355101100150	3221912336170	M	11	1.5	DIN 376	9,50	100	14	2-2.5	6,20	1	1
160355101200125	3221912019752	MF	12	1.25	DIN 374	10,75	100	14	2-2.5	7,00	1	1
160355101400100	3221912063236	MF	14	1	DIN 374	13,00	100	16	2-2.5	9,00	1	1
160355101800150	3221912017475	MF	18	1.5	DIN 374	16,50	110	18	2-2.5	9,00	1	1
160355101800200	3221912361288	MF	18	2	DIN 374	16,00	125	28	2-2.5	11,00	1	1
160355102000150	3221912012760	MF	20	1.5	DIN 374	18,50	125	25	2-2.5	12,00	1	1
160355102000200	3221912361295	MF	20	2	DIN 374	18,00	140	25	2-2.5	12,00	1	1
160355102200150	3221912018779	MF	22	1.5	DIN 374	20,50	125	18	2-2.5	14,50	1	1
160355102200250	3221912108586	M	22	2.5	DIN 376	19,50	140	25	2-2.5	14,50	1	1
160355102400100	3221912200815	MF	24	1	DIN 374	23,00	140	18	2-2.5	14,50	1	1
160355102600200	3221912361301	MF	26	2	DIN 374	24,00	140	18	2-2.5	14,50	1	1
160355103000200	3221912336408	MF	30	2	DIN 374	28,00	150	22	2-2.5	18,00	1	1
160355103200200	3221912361318	MF	32	2	DIN 374	30,00	150	22	2-2.5	18,00	1	1
160355101200100	3221912260178	MF	12	1	DIN 374	11,00	100	14	2-2.5	7,00	1	1
160355101500100	3221912195654	MF	15	1	DIN 374	14,00	100	16	2-2.5	9,00	1	1
160355104200450	3221912322838	M	42	4.5	DIN 376	37,50	200	56	2-2.5	24,00	1	1