

Tapping of steels.



■ Threading of standard Steels

- Spiral flute
- High-speed steel

Machine



Application



P1-
Unrealized
steels

P2-
Weakly
allied
steels

Features



Properties and benefits

- + Spiral flute : A flute shape that allows chips to be evacuated through the entrance to the hole. ➡ Allows better heat resistance due to better chip evacuation. For blind holes.
- + High-speed steel: HSS substrate ➡ For general use in steels and cast irons up to 950 N/mm²



Code	EAN	Thread	Ø	Pitch	Norm	Drill	L	I	I4	I5	QTY	PCB
1050101030050	3221910852566	M	3	0,5	DIN 371	2,50	56	5	2-2.5		1	1
1050101040070	3221910852573	M	4	0,7	DIN 371	3,30	63	7	2-2.5		1	1
1050101050080	3221910852580	M	5	0,8	DIN 371	4,20	70	9	2-2.5		1	1
1050101060100	3221910852597	M	6	1	DIN 371	5,00	80	10	2-2.5		1	1
1050101080125	3221910852603	M	8	1,25	DIN 371	6,75	90	12	2-2.5		1	1
1050101100150	3221910852610	M	10	1,5	DIN 371	8,50	100	14	2-2.5		1	1
1050101120175	3221910852627	M	12	1,75	DIN 376	10,25	110	16	2-2.5		1	1
1050101140200	3221910852634	M	14	2	DIN 376	12,00	110	18	2-2.5		1	1
1050101160200	3221910852641	M	16	2	DIN 376	14,00	110	18	2-2.5		1	1
1050101180250	3221910852658	M	18	2,5	DIN 376	15,50	125	25	2-2.5		1	1
1050101200250	3221910852665	M	20	2,5	DIN 376	17,50	140	25	2-2.5		1	1