

# 9606021 | Machine tap HSSE-PM -M MF -DIN 374/376 -B Shape (GUN) -6H -Dulofix shank

Tap (sintered steel) for steels. Particularly suitable for through tapping thanks to its Gun entry.



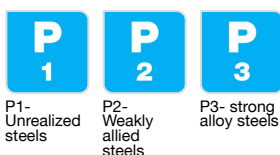
■ Especially for high-strength steels, stainless steels and cast irons

■ GUN entry

## Machine



## Application



## Features



## Properties and benefits

- + Gun entry: entry geometry consisting of facets shaped to guide debris towards the front. Improves threading efficiency and precision. ➔ Enables the clearance of debris towards the front, for the simple and precise tapping of through-holes.



| Code            | EAN           | Thread | Ø  | Pitch | Norm    | Drill | L   | I  | I4    | I5    | QTY | PCB |
|-----------------|---------------|--------|----|-------|---------|-------|-----|----|-------|-------|-----|-----|
| 960602100800100 | 8420609323553 | MF     | 8  | 1     | DIN 374 | 7,00  | 90  | 18 | 4-4.5 | 4,90  | 1   | 1   |
| 960602100400070 | 8420609323515 | M      | 4  | 0,7   | DIN 376 | 3,30  | 63  | 12 | 4-4.5 | 2,10  | 1   | 1   |
| 960602101000100 | 8420609323584 | MF     | 10 | 1     | DIN 374 | 9,00  | 90  | 18 | 4-4.5 | 5,50  | 1   | 1   |
| 960602100500080 | 8420609323522 | M      | 5  | 0,8   | DIN 376 | 4,20  | 70  | 14 | 4-4.5 | 2,70  | 1   | 1   |
| 960602101200150 | 8420609323645 | MF     | 12 | 1,5   | DIN 374 | 10,50 | 100 | 22 | 4-4.5 | 7,00  | 1   | 1   |
| 960602100600100 | 8420609323539 | M      | 6  | 1     | DIN 376 | 5,00  | 80  | 16 | 4-4.5 | 3,40  | 1   | 1   |
| 960602101400150 | 8420609323676 | MF     | 14 | 1,5   | DIN 374 | 12,50 | 100 | 22 | 4-4.5 | 9,00  | 1   | 1   |
| 960602100800125 | 8420609323560 | M      | 8  | 1,25  | DIN 376 | 6,75  | 90  | 18 | 4-4.5 | 4,90  | 1   | 1   |
| 960602101000150 | 8420609323607 | M      | 10 | 1,5   | DIN 376 | 8,50  | 100 | 20 | 4-4.5 | 5,50  | 1   | 1   |
| 960602101800150 | 8420609558221 | MF     | 18 | 1,5   | DIN 374 | 16,50 | 110 | 25 | 4-4.5 | 11,00 | 1   | 1   |
| 960602101200175 | 8420609323652 | M      | 12 | 1,75  | DIN 376 | 10,25 | 110 | 22 | 4-4.5 | 7,00  | 1   | 1   |
| 960602101400200 | 8420609323683 | M      | 14 | 2     | DIN 376 | 12,00 | 110 | 25 | 4-4.5 | 9,00  | 1   | 1   |
| 960602101600200 | 8420609323713 | M      | 16 | 2     | DIN 376 | 14,00 | 110 | 28 | 4-4.5 | 9,00  | 1   | 1   |
| 960602101800250 | 8420609323737 | M      | 18 | 2,5   | DIN 376 | 15,50 | 125 | 32 | 4-4.5 | 11,00 | 1   | 1   |