

Tap (sintered steel) for cast iron. Reinforced tail.



■ Especially for cast irons

■ STEAM treatment

## Machine



## Application



K- Ferrous  
Cast iron  
with Short  
Chips

## Features



6H

FORM  
C



HSS-E  
PM

STEAM  
NIT  
TREATED

DIN  
371



## Properties and benefits

+ STEAM treatment : Steam oxidation treatment. ➡ Avoids cold bonding. Reduced coefficient of friction in steels.



| Code            | EAN           | Thread | Ø   | Pitch | Norm    | Drill | L   | I  | I4  | I5   | QTY | PCB |
|-----------------|---------------|--------|-----|-------|---------|-------|-----|----|-----|------|-----|-----|
| 960541100300050 | 8420609320767 | M      | 3   | 0,5   | DIN 371 | 2,50  | 56  | 10 | 2-3 | 2,70 | 1   | 1   |
| 960541100800100 | 8420609320835 | MF     | 8   | 1     | DIN 371 | 7,00  | 90  | 18 | 2-3 | 6,20 | 1   | 1   |
| 960541100350060 | 8420609320774 | M      | 3,5 | 0,6   | DIN 371 | 2,90  | 56  | 11 | 2-3 | 3,00 | 1   | 1   |
| 960541100400070 | 8420609320781 | M      | 4   | 0,7   | DIN 371 | 3,30  | 63  | 12 | 2-3 | 3,40 | 1   | 1   |
| 960541100500080 | 8420609320804 | M      | 5   | 0,8   | DIN 371 | 4,20  | 70  | 14 | 2-3 | 4,90 | 1   | 1   |
| 960541100600100 | 8420609320811 | M      | 6   | 1     | DIN 371 | 5,00  | 80  | 16 | 2-3 | 4,90 | 1   | 1   |
| 960541100800125 | 8420609320842 | M      | 8   | 1,25  | DIN 371 | 6,75  | 90  | 18 | 2-3 | 6,20 | 1   | 1   |
| 960541101000150 | 8420609320880 | M      | 10  | 1,5   | DIN 371 | 8,50  | 100 | 20 | 2-3 | 8,00 | 1   | 1   |