

8245201 | SIRIUSIII solid carbide drill -TiAlN coating -DIN6537L -m7 -5xd -With oil-feed hole

High-performance drill (5xØ), versatile for steels, aluminium alloys and refractories. Made in France. Micro spraying.



- Versatile use
- High speed machining
- Maximum long life
- Made in France
- Internal lubrication
- TiAlN coating

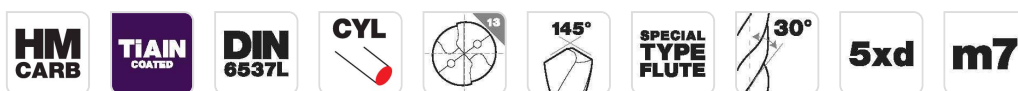
Machine



Application

K1	K2	M1	M2	N1.4.1	N1.4.2	N1.4.3	N2	P	S1
K1- Malleable Cast iron	K2- Gray Cast iron	M1- austenitic stainless steels	M2- Super austenitic stainless steels	N1-4-1- Aluminum-based alloy-4000 series: Silicon	N1-4-2- Aluminum Alloy- Series 4000: 0,5%	N1-4-3- Aluminum-Series Alloy 4000: Si> 10%	N2- Magnesium alloy	P- Ferrous Long Chip Steels	S1- Iron-based alloy

Features



Properties and benefits

- + Internal lubrication : Central watering ➡ The tool has internal channels to provide the lubricating fluid closer to the cutting edges.
- + TiAlN coating: TiAlN base, thickness 2/4µm, hardness 3000HV, coefficient of friction 0.4, heat resistance 900°C. ➡ Thermal shield. Allows you to increase service life, cutting speed, and progress. Reduces the axial load. Versatile uses.



Code	EAN	Ø	d2/CM	L	I	lu	QTY	PCB
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82452010330	3221912305466	3.3	6	66	28		1	1
82452010340	3221912305473	3.4	6	66	28		1	1
82452010350	3221912305480	3.5	6	66	28		1	1
82452010360	3221912305497	3.6	6	66	28		1	1
82452010370	3221912305503	3.7	6	66	28		1	1
82452010380	3221912305510	3.8	6	74	36		1	1
82452010390	3221912305527	3.9	6	74	36		1	1
82452010400	3221912305534	4	6	74	36		1	1
82452010410	3221912305541	4.1	6	74	36		1	1
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82452010465	3221912305602	4.65	6	74	36		1	1
82452010470	3221912142603	4.7	6	74	36		1	1
82452010480	3221912305619	4.8	6	82	44		1	1
82452010490	3221912305626	4.9	6	82	44		1	1

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82452010500	3221912305633	5	6	82	44	1	1
82452010510	3221912305640	5.1	6	82	44	1	1
82452010520	3221912305657	5.2	6	82	44	1	1
82452010530	3221912305664	5.3	6	82	44	1	1
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82452010660	3221912305794	6.6	8	91	53	1	1
82452010670	3221912305800	6.7	8	91	53	1	1
82452010675	3221912305817	6.75	8	91	53	1	1
82452010680	3221912305824	6.8	8	91	53	1	1
82452010690	3221912305831	6.9	8	91	53	1	1
82452010700	3221912305848	7	8	91	53	1	1
82452010710	3221912305855	7.1	8	91	53	1	1
82452010720	3221912305862	7.2	8	91	53	1	1
82452010730	3221912305879	7.3	8	91	53	1	1
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82452011110	3221912306258	11.1	12	118	71	1	1
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82452011180	3221912125101	11.8	12	118	71	1	1
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82452011200	3221912306333	12	12	118	71	1	1
82452011210	3221912306340	12.1	14	124	77	1	1
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82452011320	3221912306449	13.2	14	124	77	1	1
82452011330	3221912306456	13.3	14	124	77	1	1
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82452011360	3221912306487	13.6	14	124	77	1	1
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