

Rolled drill bit for occasional use.



- Especially for soft steels and plastics
- Economical drill bit
- Conventional point
- Cylindrical shank
- 30° type N flute
- High-speed steel
- 118° tip

Machine



Application



O3-
PLASTICS

Features



Properties and benefits

- + Conventional grinding: with a standard point sharpening ➡ Simple and robust, for versatile use. Enables good hole precision and wear resistance.
- + Cylindrical shank: the diameter of the shank is equal to the diameter of the tip. ➡ Enables versatile use on portable electrical tools and CNC machine tools.
- + 30° type N flute: normal flute profile with a 30° helix angle. ➡ Suitable for general use. Provides good rigidity to the tool, as well as excellent drilling precision.
- + High-speed steel: HSS substrate ➡ For general use in steels and cast irons up to 950 N/mm²
- + 118° tip: 118° tip angle for the sharpening of the drill bit. ➡ Suitable for general use in materials with long shavings. Enables the rapid attach of the material and simple centring.

Sets



6 roll forged HSS
metal drill bits, Ø 2
to 8 mm



13 roll forged HSS
metal drill bits, Ø 1.5
to 6.5 mm by 1/2



19 roll forged HSS
metal drill bits, Ø 1
to 10 mm by 1/2



Code	EAN	Ø	d2/CM	L	I	lu	QTY	PCB
50200140100	3221910556327	1	1	34	12		2	6
50200140150	3221910556273	1.5	1.5	40	18		2	6
50200140200	3221910025113	2	2	49	24		2	6
50200140250	3221910025120	2.5	2.5	57	30		2	6
50200140300	3221910025137	3	3	61	33		2	6
50200140330	3221910025144	3.3	3.3	65	36		2	6
50200140350	3221910025151	3.5	3.5	70	39		2	6
50200140400	3221910025168	4	4	75	43		2	6

Rolled drill bit for occasional use.

50200140420	3221910025175	4.2	4.2	75	43	2	6
50200140450	3221910025182	4.5	4.5	80	47	2	6
50200140500	3221910025199	5	5	86	52	2	6
50200140550	3221910025205	5.5	5.5	93	57	1	6
50200140600	3221910025212	6	6	93	57	1	6
50200140650	3221910025229	6.5	6.5	101	63	1	6
50200140700	3221910025236	7	7	109	69	1	6
50200140750	3221910025243	7.5	7.5	109	69	1	6
50200140800	3221910025250	8	8	117	75	1	6
50200140850	3221910025267	8.5	8.5	117	75	1	6
50200140900	3221910025274	9	9	125	81	1	6
50200141000	3221910025298	10	10	133	87	1	6
50200141100	3221910025311	11	11	142	94	1	1
50200141200	3221910025335	12	12	151	101	1	1
50200141300	3221910025359	13	13	151	101	1	1