

1142101 | Fully ground HSS metal drill bit -STEAM treatment -NFE66075 -h8 -10xd -Extra long L400 mm -Conventional point

High performance drill (10xØ) for versatile and deep drilling due to its geometry and substrate. (Total length: 400). Made in France.



- Especially for high-strength steels, stainless steels and cast irons
- Deep drilling
- Precise drilling
- Tough
- Made in France
- Conventional point
- Cylindrical shank
- 30° type N flute
- High-speed steel
- 118° tip

Machine





















K1-Malleable Cast iron

Features





















Properties and benefits

- + Conventional grinding: with a standard point sharpening Simple and robust, for versatile use. Enables good hole precision and wear
- 🕂 Cylindrical shank: the diameter of the shank is equal to the diameter of the tip. 오 Enables versatile use on portable electrical tools and CNC machine tools.
- 30° type N flute: normal flute profile with a 30° helix angle. Suitable for general use. Provides good rigidity to the tool, as well as excellent drilling precision.
- High-speed steel: HSS substrate ♥ For general use in steels and cast irons up to 950 N/mm²
- 118° tip: 118° tip angle for the sharpening of the drill bit. Suitable for general use in materials with long shavings. Enables the rapid attach of the material and simple centring.



| Code | EAN | Ø | d2/CM | L | | lu QTY | PCB |
|-------------|---------------|----|-------|-----|-----|--------|-----|
| 11421010500 | 3221910845612 | 5 | 5 | 400 | 300 | 1 | 1 |
| 11421010600 | 3221910845636 | 6 | 6 | 400 | 300 | 1 | 1 |
| 11421010800 | 3221910845674 | 8 | 8 | 400 | 300 | 1 | 1 |
| 11421011000 | 3221910845711 | 10 | 10 | 400 | 300 | 1 | 1 |
| 11421011200 | 3221910845759 | 12 | 12 | 400 | 300 | 1 | 1 |